

# TROWELLABLE HIGH PERFORMANCE ABRASION RESISTANT COATING

## epigen XD008



### TECHNICAL BULLETIN

A ceramic filled, high performance, solvent free putty for use in abrasive conditions across a broad range of applications, the XD008 is designed to perform where high standards of temperature and chemical resistance are required.

The polymer composite comprises graded sintered ceramic of extreme hardness and resistance to abrasion for the treatment of steel, concrete and brick in applications where temperatures may routinely approach 130 Celsius and have short term excursions to 160 Celsius, or if the substrate requires protection from hot chemicals.

Highly reactive cross linking density provides XD008 with the ability to resist a range of organic solvents.

The surface finish may be applied as a thin film up to 4mm. It is acceptable to apply high builds of 8mm in most cases to maximize life but thinner applications require review for void formation that could lead through to the substrate.

#### TYPICAL APPLICATIONS

Exhaust Stacks	Tanks & Vessels
Flanges	Bearing Faces
Pumps & Impellers	Ducting Systems
Scrubbers	Steelwork Coating
Pipelines & Valves	Agitators and Fans



#### PROFILE

Ratio by weight	2 parts "A" to 1 part "B"
Pot Life minutes @ 20°C	30
Mixed consistency @ 24°C	Thixotropic Putty
Specific gravity when mixed	2.0
Coverage, /m <sup>2</sup> @ 10mm	20kg
Tack free time @ 24°C	180 minutes

#### TYPICAL CURED PROPERTIES

Compressive strength ASTM D695, Mpa	80
Tensile strength ASTM D638, Mpa	22
Flexural strength ASTM D790, Mpa	24
Hardness, Shore D	90
Elongation ASTM D638, %	0.6
Thermal conductivity ASTM C177, Kcal/m.hroC	0.6
Maximum exposure temperature, °C	160*
Heat deflection temperature ASTM D648, °C	125
Thin Film Gel @ 2mm, Minutes	120
Thin Film Set @ 2mm, Minutes	240
Ambient cure time to Service @ 2mm, Hours	36

\* Thermal degradation temperature. This does not necessarily represent the ultimate maximum permissible temperature.

This information is supplied as an indicative reference only. Caution should be used where direct comparisons are to be made.

#### FEATURES

- Excellent resistance to abrasion
- Suitable as an adhesive for Ceramic Tiles
- Tough polymer with high adhesive strength
- Engineered for high mechanical strength
- Highly corrosion resistant polymer system
- Free of all solvents - zero VOC
- Resistant to organic solvents
- HDT 120 Celsius - Practical service to 160 Celsius
- Outstanding resistance to chemicals & acids

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### SURFACE PREPARATION

Methods for substrate preparation may include chemical means such as washing & etching, or traditional abrasive blasting techniques .

Caution should be maintained in selecting a technique that provides satisfactory anchor for the lining.

Specialist advice is available from Peerless Industrial Systems to ensure the correct preparation procedure is employed for specific applications.

### APPLICATION

Mixing of product should be carried out using slow speed mixers or spatulas, and completed by adding to the component "A", the component "B". Ensure the mix is homogenous and free from lumps.

Application can be carried out by applying mixed XD008 directly to the desired area or component with gloved hands or by tools such as paint scrapers, putty knives or flat steel trowels, the latter mainly for large horizontal areas. Application can be carried out with relative ease on vertical or horizontal surfaces.

**Note : Re-application or second coat application over cured Epigen XD008 should only be carried out after abrading back the existing application.**

### POSTCURE

Epigen XD008 is formulated to have rapid achievement of toughness and chemical resistance without applied post cure. Under harsh first service shock conditions or in other arduous instances, immediate need for maximum properties may be required to achieve full cross linking density and maximum performance.

Applied product should be allowed to "gel" or become "tack free" before applying heat cure. This will take several hours at 25°C.

Heat curing can be carried out by:

- Post gel at 50°C for 6 - 8 hours using heat lamps, etc.
- Followed by post cure for 6 - 8 hours at 120°C.

Excessive heat should be avoided during the gel stage to protect against sag and curtaining. Tests have shown that, at an air temperature of 50°C and DFT greater than 10mm, this product will gel satisfactorily without sagging.

**EVERY EFFORT SHOULD BE MADE TO PROTECT AGAINST CARBAMATE FORMATION DURING APPLICATION IF RECOATING. CONSULT WITH THE MANUFACTURER FOR MORE DETAILS.**

### CHEMICAL RESISTANCE

Tested at 21°C. Samples cured for 10 days at 25°C. Curing at elevated temperatures will improve chemical resistance.

- 1 = Continuous or long term immersion  
2 = Short term immersion  
3 = Splash and spills  
4 = Avoid contact

Acetic Acid, 10 %	2	Acetone	2
Acetic Acid, Glacial	2	Ammonium Chloride	1
Hydrochloric Acid, 5 %	1	Beer	1
Hydrochloric Acid, 10 %	1	Dichloromethane	3
Hydrochloric Acid, conc	1	Diesel Fuel	1
Nitric Acid, 5 %	2	Isopropyl Alcohol	1
Nitric Acid, 10 %	2	Kerosene	1
Phosphoric Acid, 5 %	1	Petrol	1
Phosphoric Acid, 20 %	1	Salt Water	1
Sulfuric Acid, 5 %	1	Sewage	1
Sulfuric Acid, 20 %	2	Skydrol	1
Ammonium Hydroxide, 5 %	1	Sodium Cyanide	1
Ammonium Hydroxide, 20 %	1	Sodium Hypochlorite	1
Potassium Hydroxide, 5 %	1	Toluene	3
Potassium Hydroxide, 20 %	1	Trichloroethane	1
Sodium Hydroxide, 5 %	1	Wine	1
Sodium Hydroxide, 20 %	1	Xylene	2

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### CURE

Variations in cure may arise due to the amount of material being applied, the thickness of material being applied, the surface temperature, and the product temperature. The cure may be increased by heating product or by leaving mixed material stand for 15 minutes before use. The cure may be decreased by cooling the product before mixing.

**EPIGEN PRODUCTS**  
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